



ROYAL WHITE CEMENT INC.
 Calcium Sulfoaluminate Cement Specification
 CSA Cement
 A.S.T.M C 150
 Tel: 1-866-655-0000

Chemical Requirements	Spec. Limit	Test Limit	Physical Requirements	Spec. Limit	Test Limit
SiO ₂ (%)	10.5 max		Average Fineness (Blaine) (m ² /Kg)	550 max	
SO ₃ (%)	7.5 min				
	11.0 max		Time of Setting:		
Fe ₂ O ₃ (%)	1.5 min		Initial (minutes)	25 min	
	2.5 max		Final (minutes)	300 max	
CaO (%)	40.0 min				
	43.5 max		Compressive strengths: (psi)		
MgO (%)	3.5 max		6 hours	3500 min	
TiO ₂	1.0 min		8 hours	5100 min	
	2.0 max		12 hours	6500 min	
Al ₂ O ₃	36.0 min		1 day	8000 min	
			3 days	9000 min	
			7 days	10000 min	

*We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of the ASTM C 150 specification.